20X7.5FT. LUMIERE CONTINUOUS BACKLIT

LUMIÈRE LIGHT WALL

PRODUCT CODE: LLW8X3BLCON





INDO0 USE







Shown with standard block out end caps



Shown with optional printed end caps

OPTIONAL





Hardcase Option: LA-CAJA
This configuration requires qty 2
(qty 1 frame w/lights + graphics in each case)

PRODUCT DESCRIPTION

Elevate your tradeshow presence with the $20 \times 7.5 ft$ Lumiere with Continuous Graphic Backlit. This sophisticated pop-up display combines cutting-edge design with seamless functionality to create a captivating visual experience. Perfect for any professional setting, the Lumiere is designed to make a lasting impression.

Key Features:

Seamless Display: The 20ft dye sublimated fabric graphic spans across two 10ft frames, ensuring a flawless and continuous look. This design maximizes your visual impact, creating a stunning backdrop that draws attention from every angle.

Backlit Brilliance: Illuminate your message with LED ladder lights. The backlit graphics enhance visibility and create a vibrant, eyecatching display that stands out even in crowded environments.

Versatile Panels: The Lumiere features front, back, and end cap panels as separate components. This modular design allows for easy updates and changes to your messaging, providing flexibility for various events and promotions.

Customization Options: Choose from single-sided graphics with a printed front panel, blockout end caps, and a back panel, or opt for double-sided graphics featuring printed front and back panels with blockout end caps. Upgrade your end cap graphics to printed panels for an even more cohesive look.

Easy Setup and Transport: The Lumiere includes travel bags and all necessary connectors, making assembly and disassembly a breeze. The lightweight frame and convenient carrying options ensure hassle-free transportation to and from events.

Transform your tradeshow exhibit with the Lumiere's stunning visuals and user-friendly design. Whether you're showcasing a new product, promoting your brand, or engaging with potential clients, the 20 x 7.5ft Lumiere with Continuous Graphic Backlit ensures your message shines brilliantly.

DISPLAY DIMENSION	236.2" W x 88.6" H x 14.5" D	
GRAPHIC DIMENSIONS		
FRONT AND BACK	118.5" W x 44.5" H (50% Scale)	
END CAPS (OPTIONAL)	14.25" W x 89" H (Each End Cap)	

GRAPHIC MATERIAL

DYE-SUB BACKLIT FABRIC

GRAPHIC FINISHING

 $12 \text{mm} \times 3 \text{mm}$ silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

DISPLAY CONSTRUCTION

Aluminum Frame

SHIPPING WEIGHTS & DIMENSIONS		
Lumiere Ladder Lights - 4 Units (2 Boxes)		
Shipping Weight	29 lbs	
Shipping Dimensions	14" L x 12.5" W x 32.5" H	
4x3 Lumiere Light Wall (2 boxes total)		
Shipping Weight	35 lbs (frame only) (each box) 39 lbs (with graphics) (each box)	

Shipping Dimensions 34" L x 14" W x 9" H (each box)





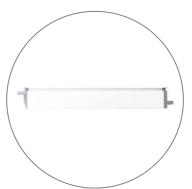








Qty 2 - 4x3 Pop Up Frame



Qty 8 - End Cap Channel Bars (SKU: LLW-CBEC)



Qty 8 - 8" Hook/Loop Straps



Qty 8 - Transformer Clips (SKU: LLW-TRNS-CLIP)

PARTS LIST



Qty 8 - 4 Section Channel Bars (SKU: LLW-CB4)



Qty 2 - Frame Carry Bags



Qty 24 - Ladder Lights (SKU: LLW-LED1X1)



Qty 8 - Ladder Light Travel Bags



Qty 8 - 3 Section Channel Bars (SKU: LLW-CB3) (Only qty 4 will be used)



Qty 4 - Channel Bar Bags



Qty 8 - Transformers w/Cord (SKU: LLW-TRNS)

LADDER LIGHTS SPECIFICATION		
EACH LIGHT BEAD	1.0W	
ANGLE	170°	
OPERATING VOLTAGE	DC12V/24V	
TOTAL WATTAGE	840W	
TOTAL AMPERAGE	36A	
TRANSFORMER SPECIFICATION		
OUTPUT	24V/3.75A	
INPUT	AC100-240V/1.3A	
POWER OUTLETS REQUIRED	8	
TOTAL WATTAGE TOTAL AMPERAGE TRANSFORMER SPECIFI OUTPUT INPUT	840W 36A CATION 24V/3.75A AC100-240V/1.3A	









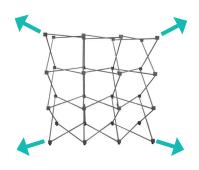


SET UP INSTRUCTIONS 1/2

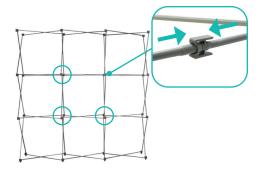
Set Up Pop Up Frame



a. Place frame with the adjustable feet facing down.

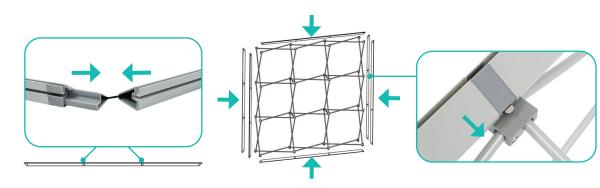


b. Expand the frame.



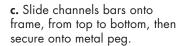
c. Close frame by pushing the outside of the frame until male and female ends connect.

Attach Channel Bars



a. Expand each channel bar. Follow bungee to connect.

b. Attach channel bars to frame.



d. Attach the top and bottom endcaps on each side of the frame.

Unfold The Hooks



a. Locate each hook.



b. Turn each hook outward.



c. Twist each hook to face the front of the ladder light.





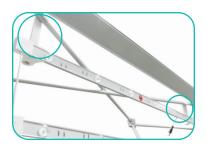






SET UP INSTRUCTIONS 2/2

Hook Ladder Lights

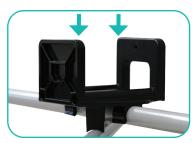


a. Hang ladder lights from top "x" bar. *Note:* Make sure to follow label that says "UP" or "DOWN".



b. Hang ladder lights each section of the frame until reaching the bottom of the frame.

Install Transformer Clip



a. Snap Transformer Clip onto each bottom "x" bar.

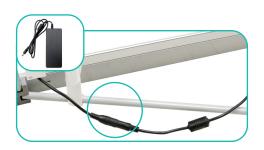


b. While pulling the end tab of the clip, place the Transformer on top of the Transformer clip.

Connect Ladder Lights



a. Connect each ladder light together using the barrel connectors.



b. Connect bottom set of lights to the LED Driver using the barrel connectors



c. Insert power cord to the LED Driver. Plug other side into your main power outlet.

Install Graphic

*Install graphics after connecting frames. Frame connection instructions are on next page



a. In each corner, insert the silicone edge beading into the groove.



b. Then insert the remainder of the beading. Repeat blockout installation for the back frame.



c. Then repeat graphic installation on the end caps for each side.

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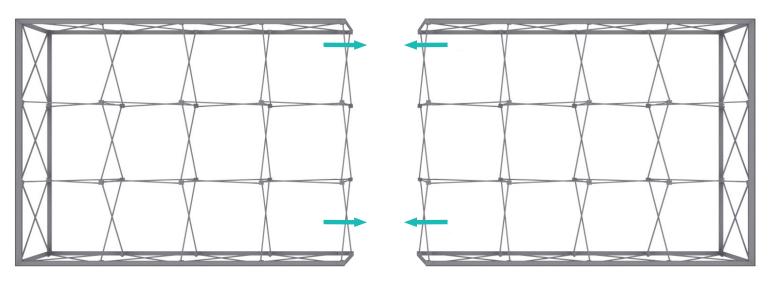


FRAME CONNECTION

Connecting Frames

Left Frame

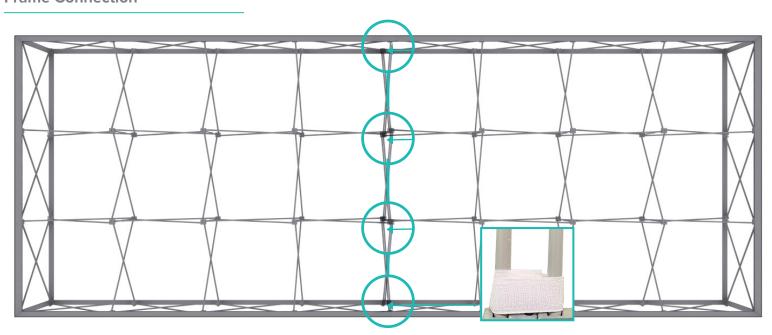
Right Frame



Place the (2) 4x3 frames side by side and connect X-rods with supplied zip ties

- •Connect frames before installing graphics and ladder lights.
- •Do not install the vertical channel bars where the frames will connect.

Frame Connection



Since the veritcal channel bars will create shadows on the graphics they are not used with 1pc graphics. An alternate method to secure frames without using the Channel Bars + LLW-SCON is using the included velcro straps to connect them. Loop the straps around the X-Rods on the front and back of each frame and secure tightly to secure frames. Reference image above for velcro strap placement.